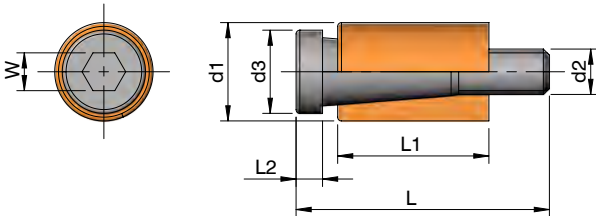


VC1.1



Code	d1	d2	d3	L	L1	L2	W	Stock
VC1.1/ 10	10	M5	8.5	30	18	3	4	●
VC1.1/ 12	12	M6	11	33	20	3.5	5	✓
VC1.1/ 13	13	M6	11	33	20	3.5	5	✓
VC1.1/ 16	16	M8	14	40	25	4	6	✓
VC1.1/ 20	20	M10	16	44	30	5.5	8	✓
VC1.1/ 25	25	M10	16	44	30	5.5	8	✓

✓ - Ex-stock ● - Against Order | Ordering Example: Code - Quantity | VC1.1/ 25 - 20 Pcs

Parting locks are used in moulds for pulling the plates to a desired limit. They act like pullers. The unique design and selection of right material makes the performance of application more better.

Guidelines to use Parting lock:

- ◆ Place the Parting lock bolt on moving side of the mould
- ◆ Install min. 4 Pcs. on one mold, 2 Pcs. each on both sides of the plate
- ◆ After placement of the Parting locks on the plate, turn the bolt to 90° and plastic lock will expand
- ◆ Do not apply any lubricant on plastic part. Doing so will reduce the friction and grip
- ◆ Use H7 Reamer in hole of the mold plate with +0.1 mm range
- ◆ Mould weight < 100 kgs, use 4 Pcs. of VC1.1/12 x 20
- ◆ Mould weight < 500 kgs, use 4 Pcs. of VC1.1/16 x 25
- ◆ Mould weight < 1000 kgs, use 4 Pcs. of VC1.1/20 x 30
- ◆ If more load to be pulled then above limit then use more numbers of Parting locks to be used. i.e. 6 or 8Pcs

